INSTALLATION INSTRUCTIONS

TGH.2631

IMPORTANT

Please read and understand the instructions before installation!Our manufacturer is not responsible for any personal njury or damage to your vehicle that occursduring the installation or use of this product.

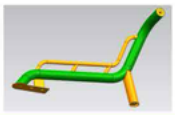
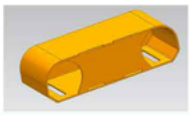
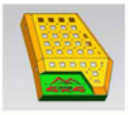
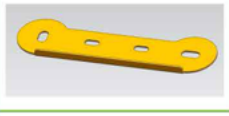
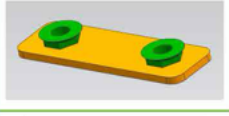
NOTE: This product is intended to be used primarily for decorative purposes and should not berelied upon in any way to protect your safety.

PRODUCT ACCESSORIES



INSTALLATION INSTRUCTIONS

Welded / Assembled Parts List

	Part Name	IMAGE	Qty.	Surface Finish	Process
A	Rear Side Tube Assembly		1 Left / 1 Right		E-coating / Powder Coating / Rivet Nut Installation / Packaging
B	Front Side Tube Assembly		1 Left / 1 Right		E-coating / Powder Coating / Rivet Nut Installation / Packaging
C	Rear Cross Tube Assembly		1		E-coating / Powder Coating / Packaging
D	Front Cross Tube Assembly		1		E-coating / Powder Coating / Packaging
E	Red Base Plate		2		E-coating / Powder Coating / Assembly
F	Connector Cover		2		E-coating / Powder Coating / Packaging
G	Side Plate		1 Left / 1 Right		E-coating / Powder Coating / Packaging
H	Base Plate		1 Left / 1 Right		E-coating / Powder Coating / Packaging
I	M8 Flange Nut Plate		4		E-coating / Powder Coating / Packaging
J	Lower Mounting Base		1 Left / 1 Right		E-coating / Powder Coating / Packaging
K	Clamping Plate		4		E-coating / Powder Coating / Packaging

INSTALLATION INSTRUCTIONS

Roll Bar Hardware List:

	Part Name	IMAGE	Model	Qty.
a1	Hex Nut		M10	10
a2	Flange Nut		M8	8
Welding Parts				

	Part Name	IMAGE	Model	Qty.
b1	Socket Head Cap Screw		M8*35	8
b2	Flat Washer		Φ8*24*2	8
b3	Spring Washer		Φ8	8
For Mounting to Vehicle				

	Part Name	IMAGE	Model	Qty.
c1	Hex Shoulder Nut		M8	8
c2	Button Head Socket Screw		M8*20	8
c3	Flat Washer		Φ8*24*2	8
c4	Spring Washer		Φ8	8
For Cross Tube				

	Part Name	IMAGE	Model	Qty.
d1	Phillips Pan Head Screw		ST4*16	2
For Brake Light				

	Part Name	IMAGE	Model	Qty.
e1	Hex Flange Nut		M6	4
e2	Button Head Socket Screw		M6*16	4
For Red Base Plate				

	Part Name	IMAGE	Model	Qty.
f1	Flat Head Rivet Nut		M6	8
f2	Button Head Socket Screw		M6*20	8
f3	Flat Washer		Φ6*18*1.5	8
f4	Spring Washer		Φ6	8
For Side Plate				

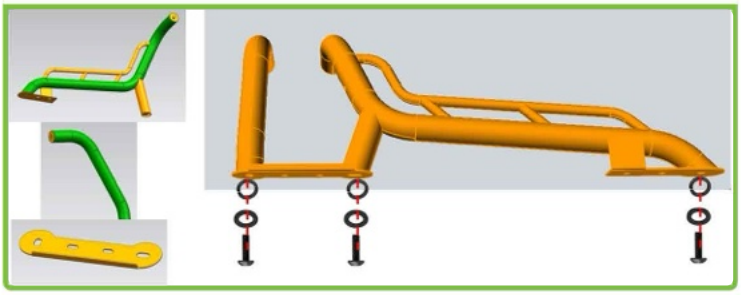
	Part Name	IMAGE	Model	Qty.
g1	Socket Head Cap Screw		M10*30	4
For Front and Rear Side Tubes				

	Part Name	IMAGE	Model	Qty.
h1	Hex Nut		M10	8
h2	Button Head Socket Screw		M10*30	12
h3	Flat Washer		Φ10*30*2.0	24
h4	Spring Washer		Φ10	16
For Mounting Base				

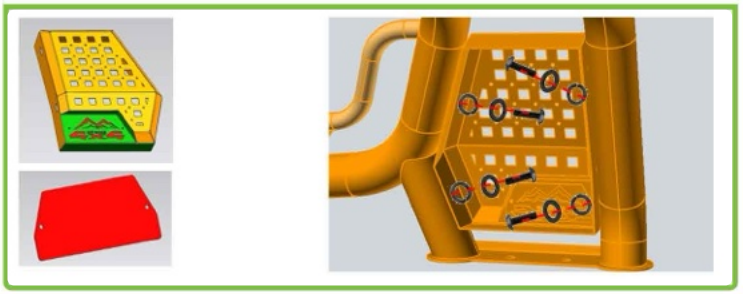
	Part Name	IMAGE	Model	Qty.
	Allen Key		S=8	1
	Allen Key		S=6	1
	Allen Key		S=5	1
Installation Tools				

INSTALLATION INSTRUCTIONS

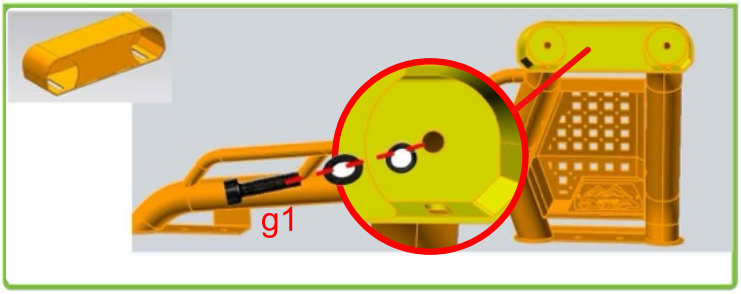
STEP 01 **Rear and front side tube assemblies**



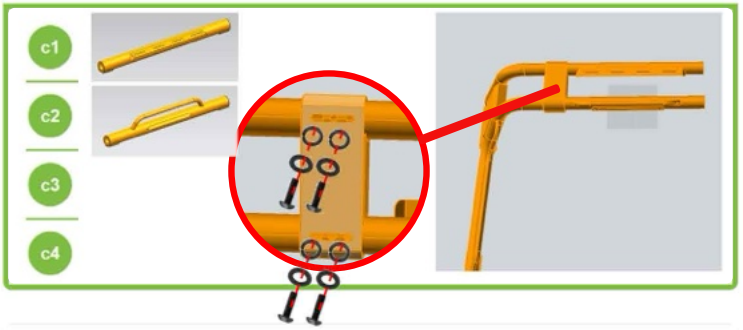
STEP 02 **Install red base plates and connector covers**



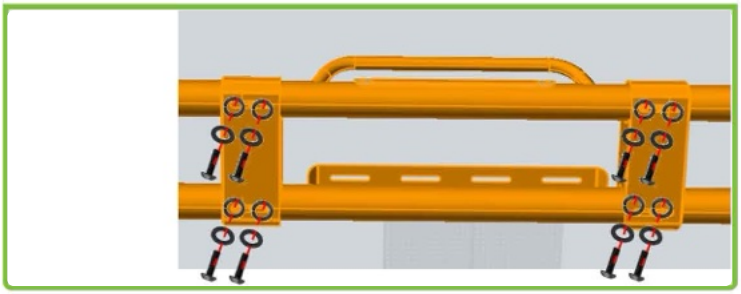
STEP 03



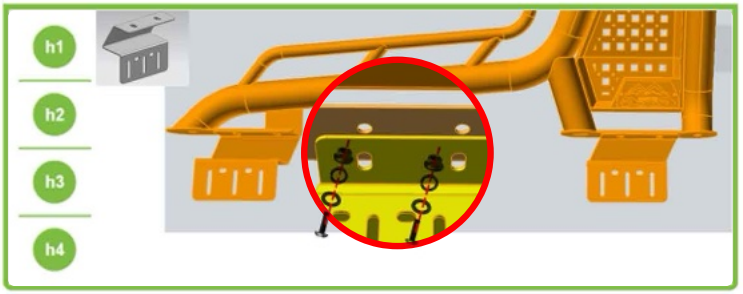
STEP 04



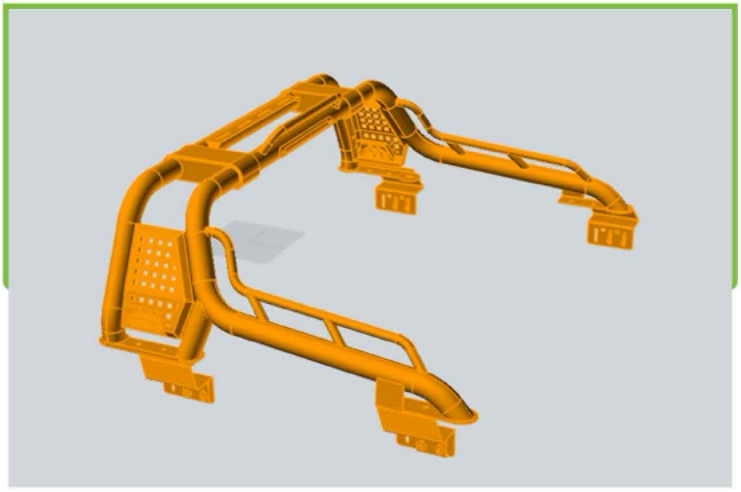
STEP 05 **Install flange nut plates and mounting bases**



STEP 06



STEP 07 **Final inspection and tighten all fasteners**



INSTALLATION INSTRUCTIONS

TWO INSTALLATION VARIATIONS

(Choose the installation style matching yourvehicle model)



① Models With Track:
Hardware K is not requied



② Models Without Track:
Hardware K is required

