



INSTALLATION INSTRUCTIONS

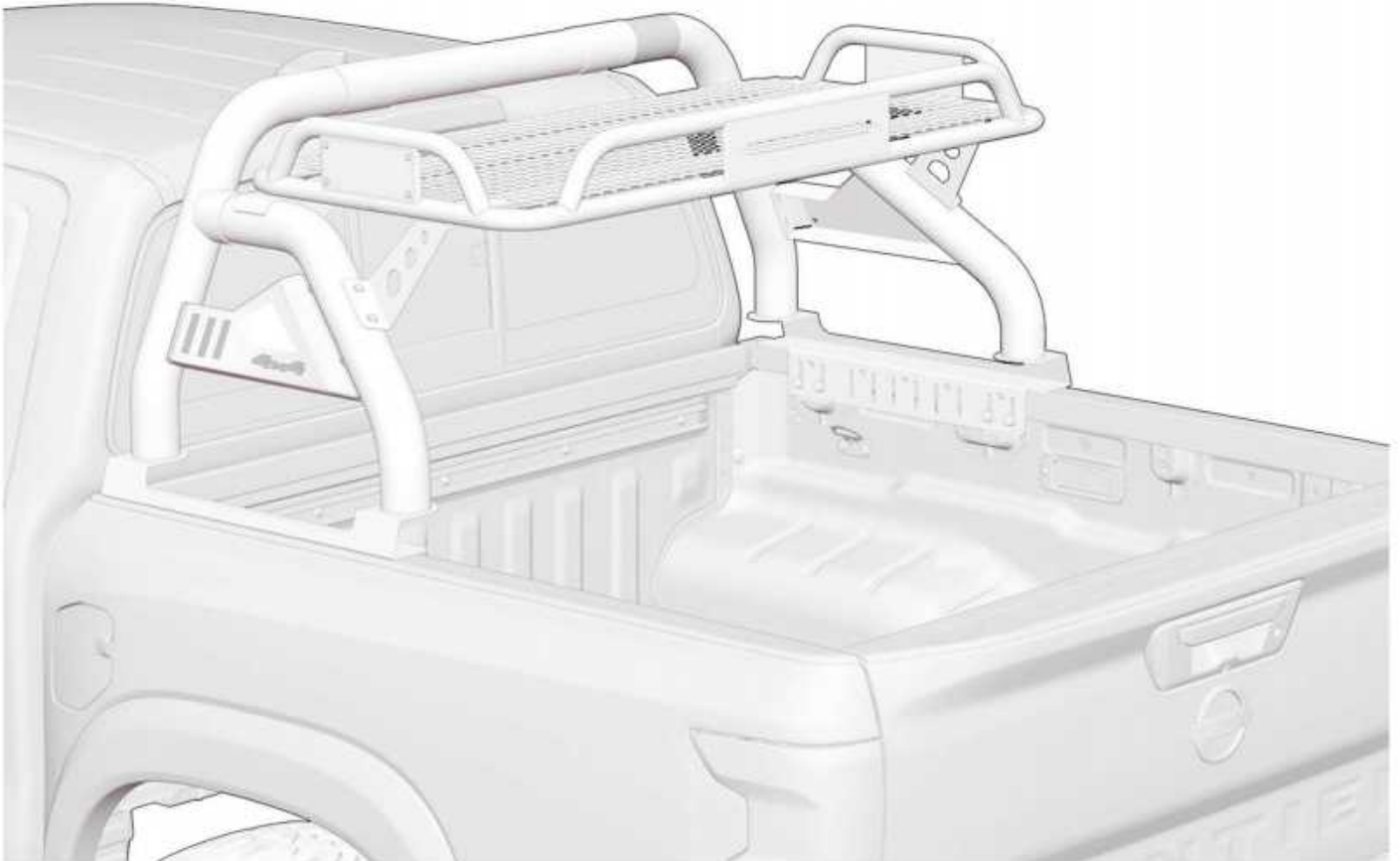
TGH.0048

PLEASE NOTE:

Please read and understand the instructions before installation! Our manufacturer is not responsible for any personal injury or damage to your vehicle that occurs during the installation or use of this product.

This product is intended to be used primarily for decorative purposes and should not be relied upon in any way to protect your safety.

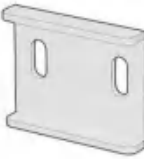
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Compatible with	Lathe Width: 55.91 inches to 59.84 inches			
Tools are needed	8-22mm Socket	4-10mm Allen Key	Impact Gun	

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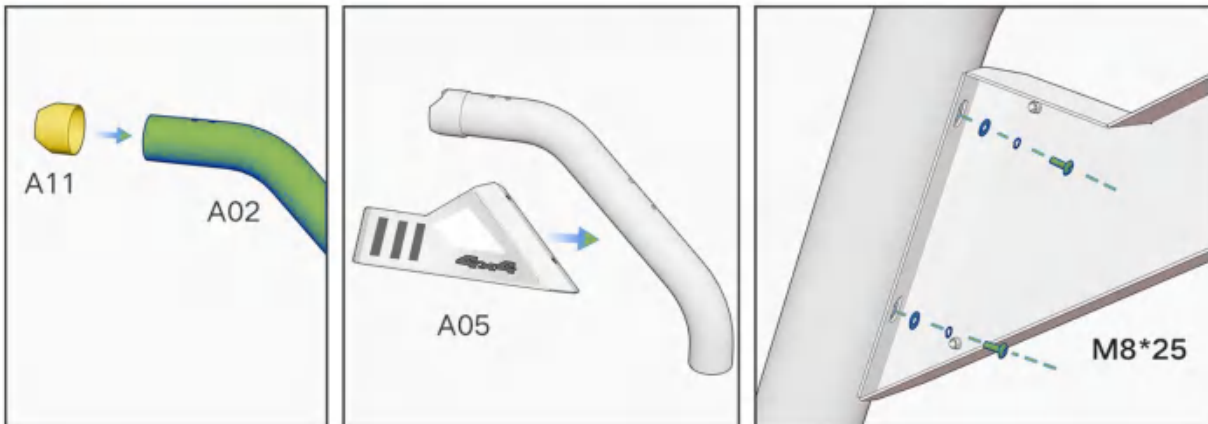
PRODUCT LIST

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X1	X2	X2		
A01	A02	A03		
				
X1	X2	X2	X4	X4
A04	A05	A06	A07	A08
				
X4	X2	X2	X2	X2
A09	A10	A11	A12	A13
				
X2	X3	X8	X8	X8
A14	A15	M8*35	M8	M8*20*2
				
X2	X2	X2	X32	X40
M10*35	M10*20*1.5	M8	M8*25	M8*20*1.5
				
X32	X8	X4	X4	X4
D8	M8	M10*35	M10*25*2.0	M10

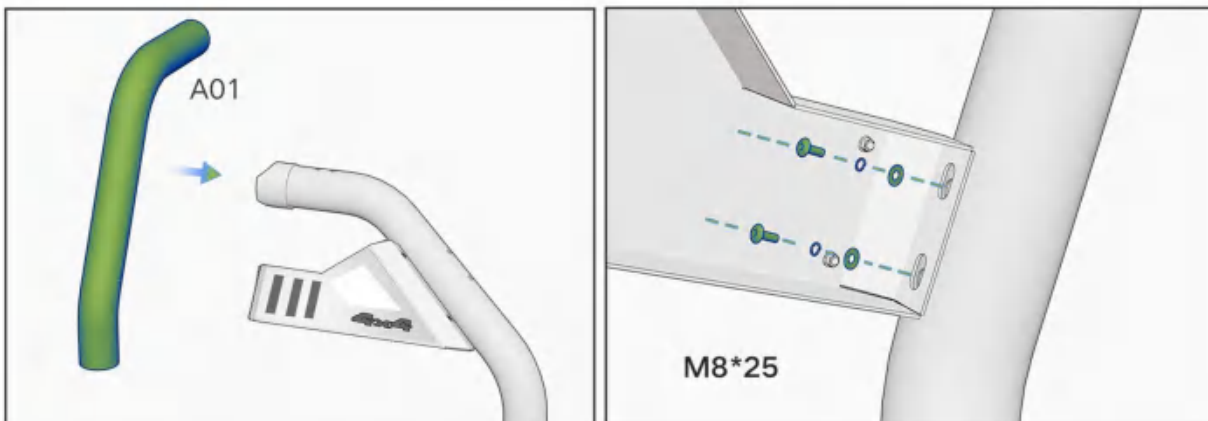
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STEP 01

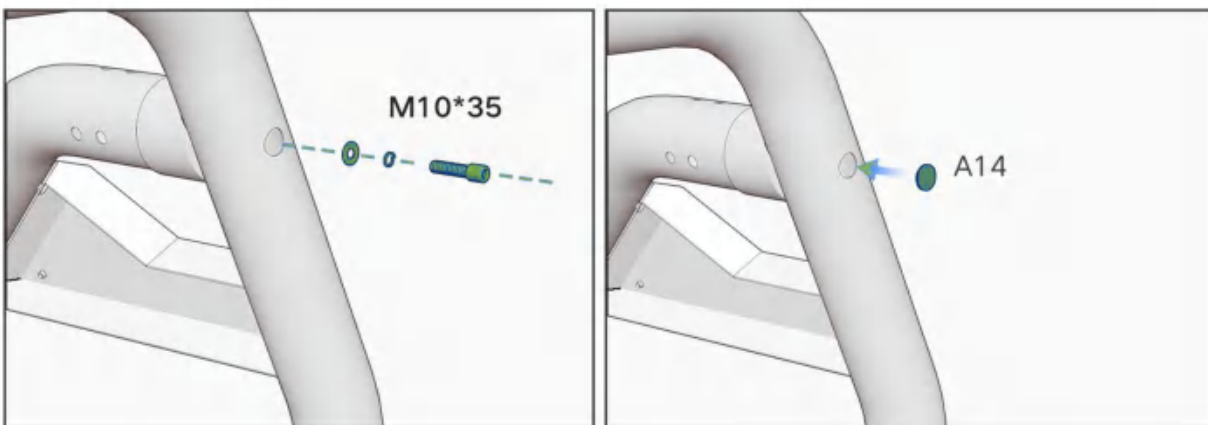
PLEASE PREPARE POWER TOOLS BEFORE ASSEMBLY. THIS OPERATION REQUIRES TWO PEOPLE TO WORK TOGETHER TO IMPROVE EFFICIENCY.



- As shown in the figure, first slide the A11 connector rubber sleeve onto the A02 rear tube, then mount the A05 side plate on the rear tube and secure it with the supplied M8*35 bolt kit.



- Next, assemble the A01 front tube with the side plate just installed, and secure it in place with the M8*25 bolts.

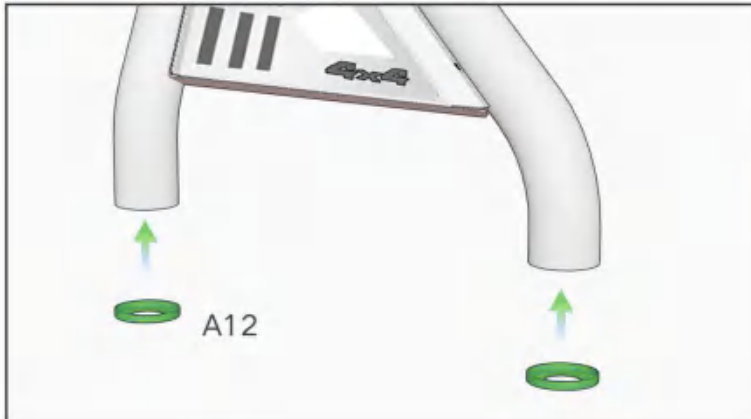


- As shown in the figure, use the supplied M10*35 bolt kit and hex key to insert the bolts through the holes in the front tube and secure them in place, then seal the holes with the A14 rubber plugs.

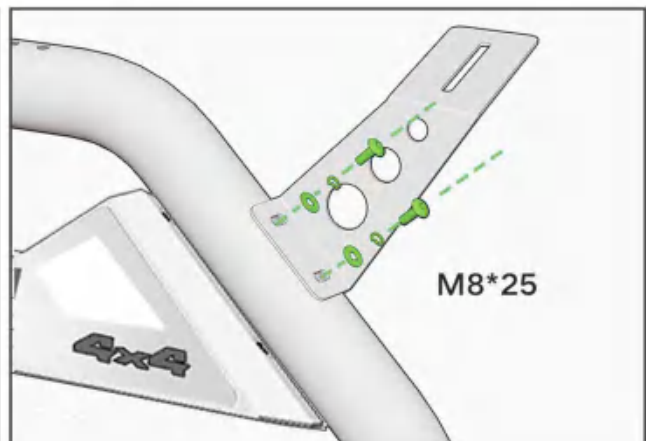
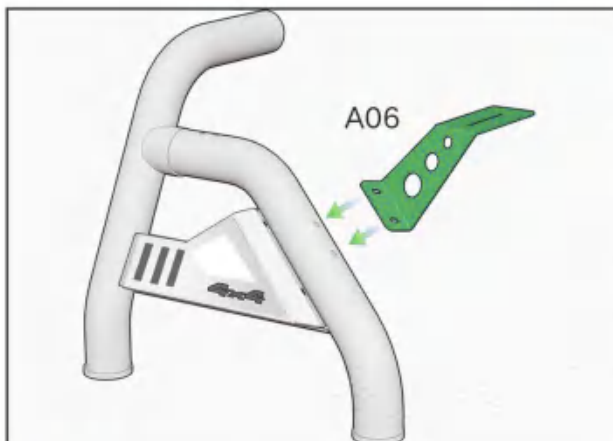
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STEP 02

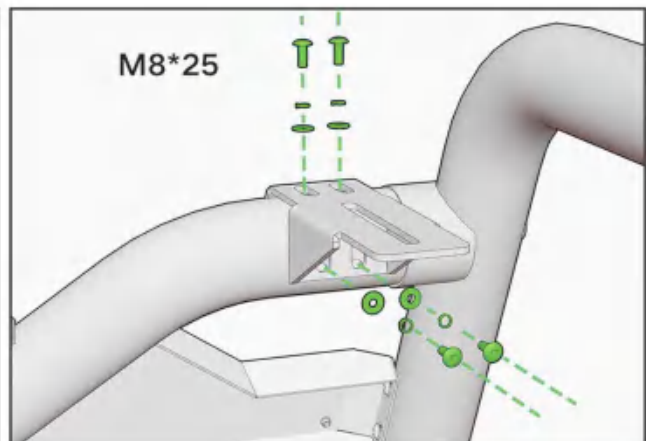
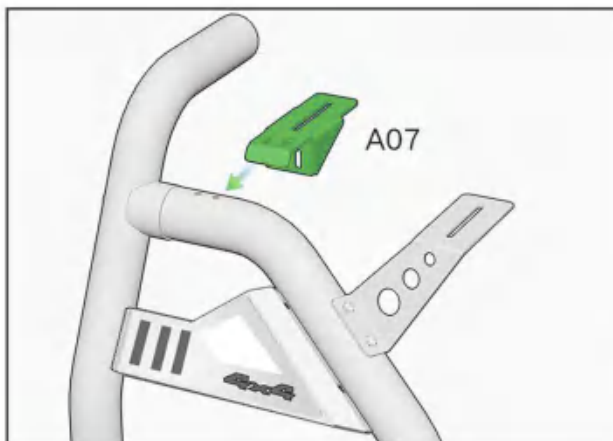
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- Next, fasten the A12 rubber ring to the bottom of the joint between the front tube and the rear tube, and repeat the same step for the other side.



- Next, mount the supplied A06 support plate on the rear tube, position it properly and secure it in place with the M8*25 bolt kit, then repeat the same process for the other side.

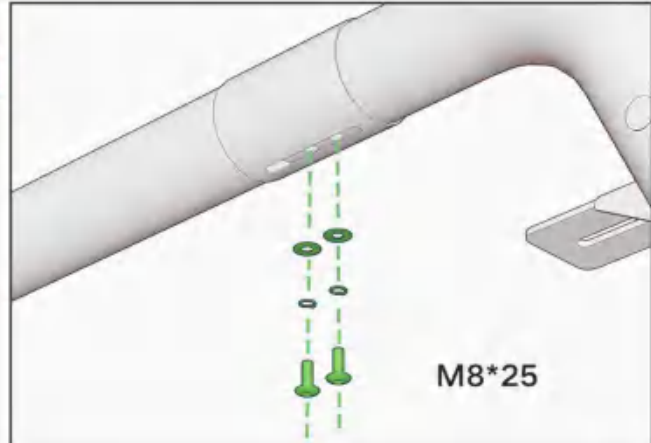
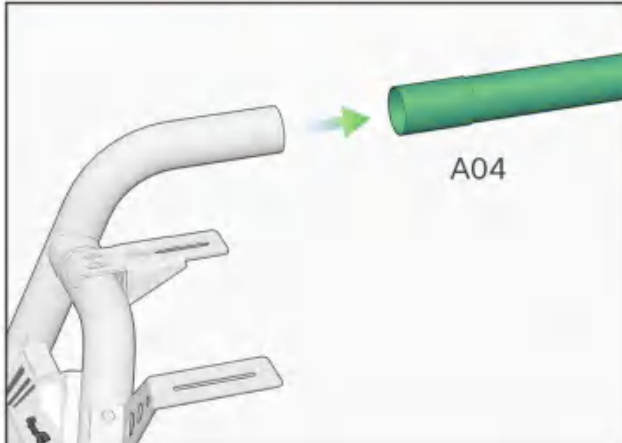


- As shown in the figure, you also need to fasten the A07 support plate to the rear tube as well, then use the M8*25 bolt kit to secure the support plate firmly to the rear tube and fully tighten all the bolts afterward.

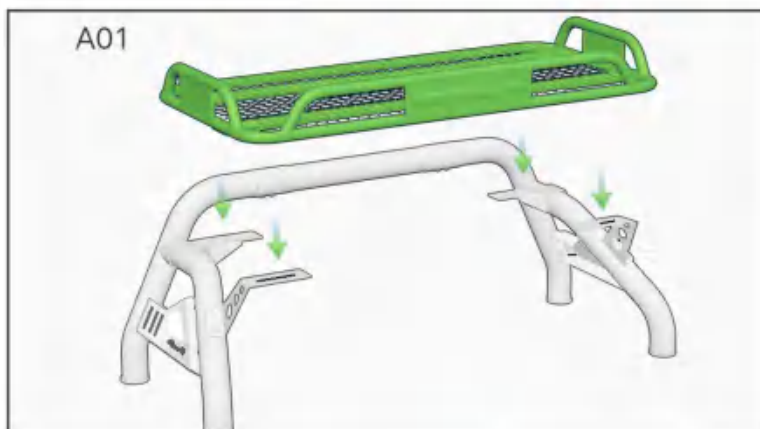
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STEP 03

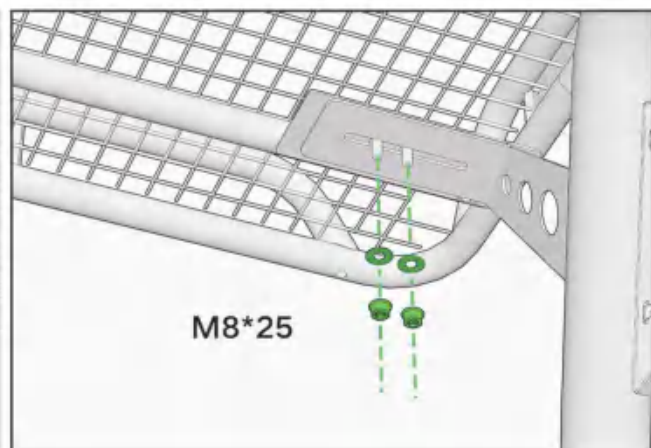
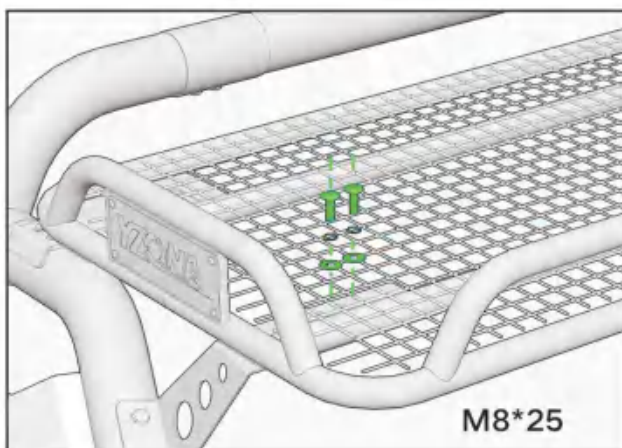
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- As shown in the figure, assemble the pre-assembled product on one side with the A04 middle tube, then secure it in place with the M8*25 bolt kit and repeat the same step for the other side.



- This step is recommended to be performed by two people: lift the supplied luggage rack and position it over the assembled product.

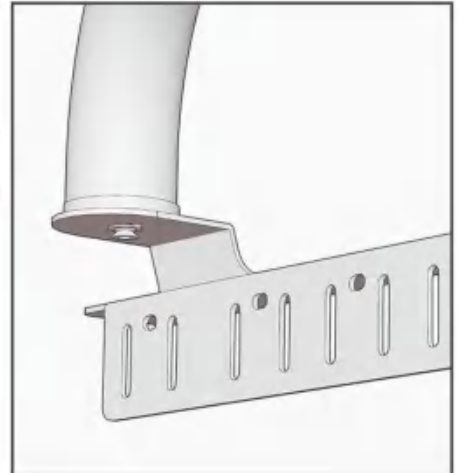
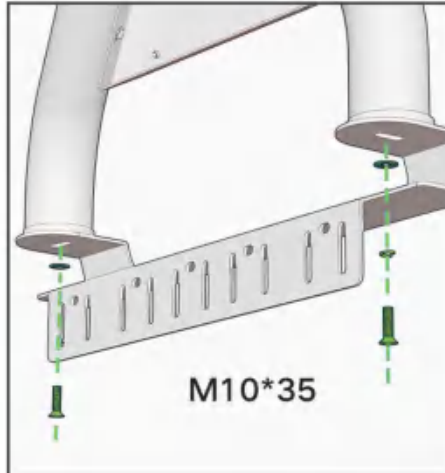
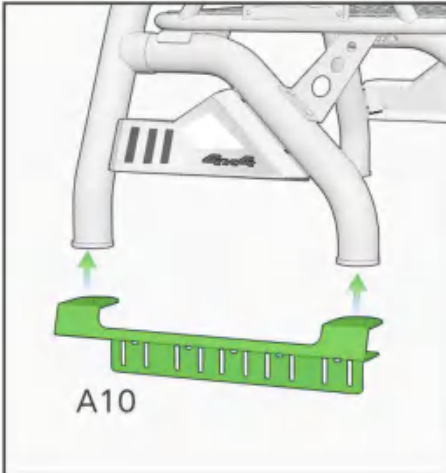


- First, assemble the supplied M8 bolts, then insert them into the holes from the top of the luggage rack, and secure them with the M8 nuts afterwards. Repeat this process for the remaining holes.

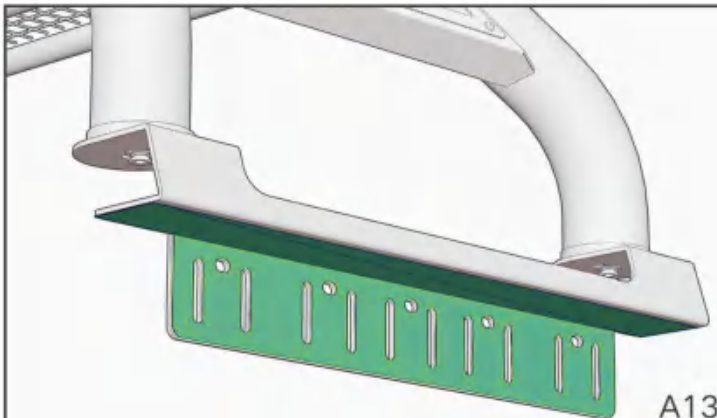
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STEP 04

PLEASE PREPARE POWER TOOLS BEFORE ASSEMBLY. THIS OPERATION REQUIRES TWO PEOPLE TO WORK TOGETHER TO IMPROVE EFFICIENCY.



- As shown in the figure, first align the A10 base with the holes on the tubes. Then use the provided M10*35 countersunk head screw kit and the supplied hex key to fasten them together. Repeat the same process for the other side.



- As shown in the figure, prior to installation, attach the A13 EVA single-sided adhesive tapes to the bottom of the product to prevent damage to the vehicle's paint finish.

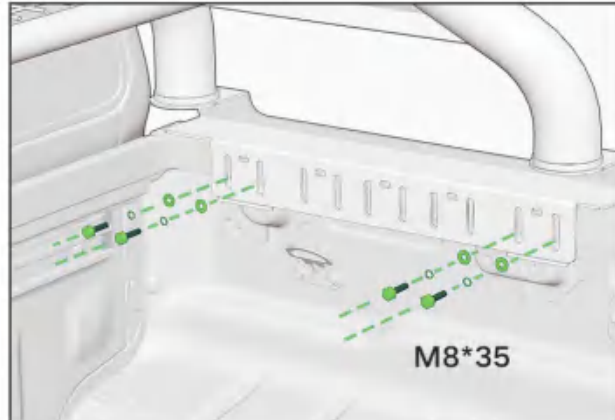
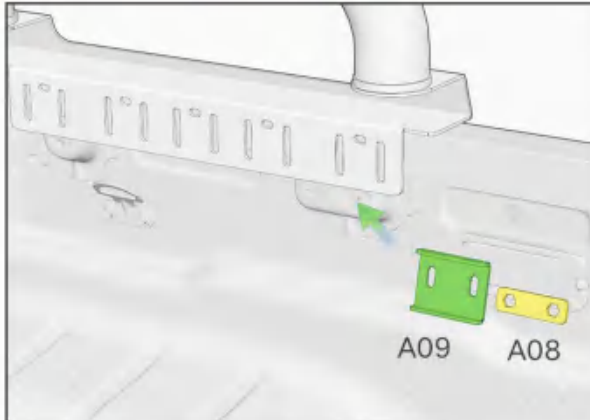


- This step is recommended to be completed by two people working together: lift the assembled product onto the vehicle and place it in the proper installation position.

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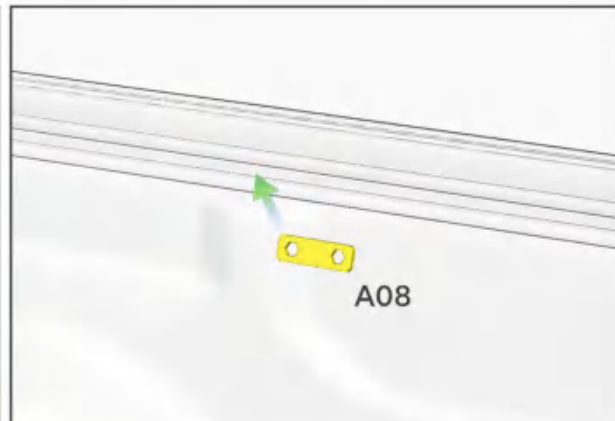
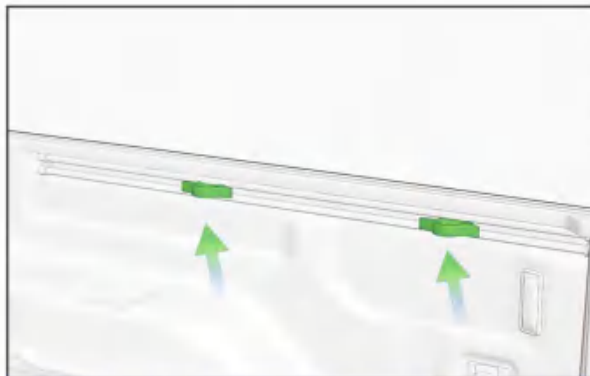
STEP 05

PLEASE PREPARE POWER TOOLS BEFORE ASSEMBLY. THIS OPERATION REQUIRES TWO PEOPLE TO WORK TOGETHER TO IMPROVE EFFICIENCY.

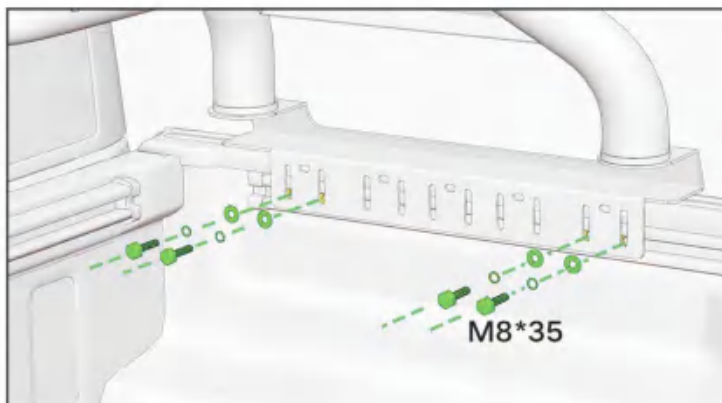


- Subsequently, place the A09 nut plate on the back of the A08 lower bending plate, then insert the bracket into the truck bed.

- Next, use the supplied M8*35 bolt kit to fasten the product together with the previously installed lower bent plate and nut plate, then repeat this process for the other side.



- First, you need to remove the internal components of the lathe guide rail, then insert the provided A08 nut plate into the guide rail for subsequent installation, and repeat this operation on the other side.



- Finally, after lifting the assembled product onto the vehicle, slide the nut plate you just placed to align it with the mounting holes, then secure it using the M8*35 bolt kit and repeat this operation on the other side.