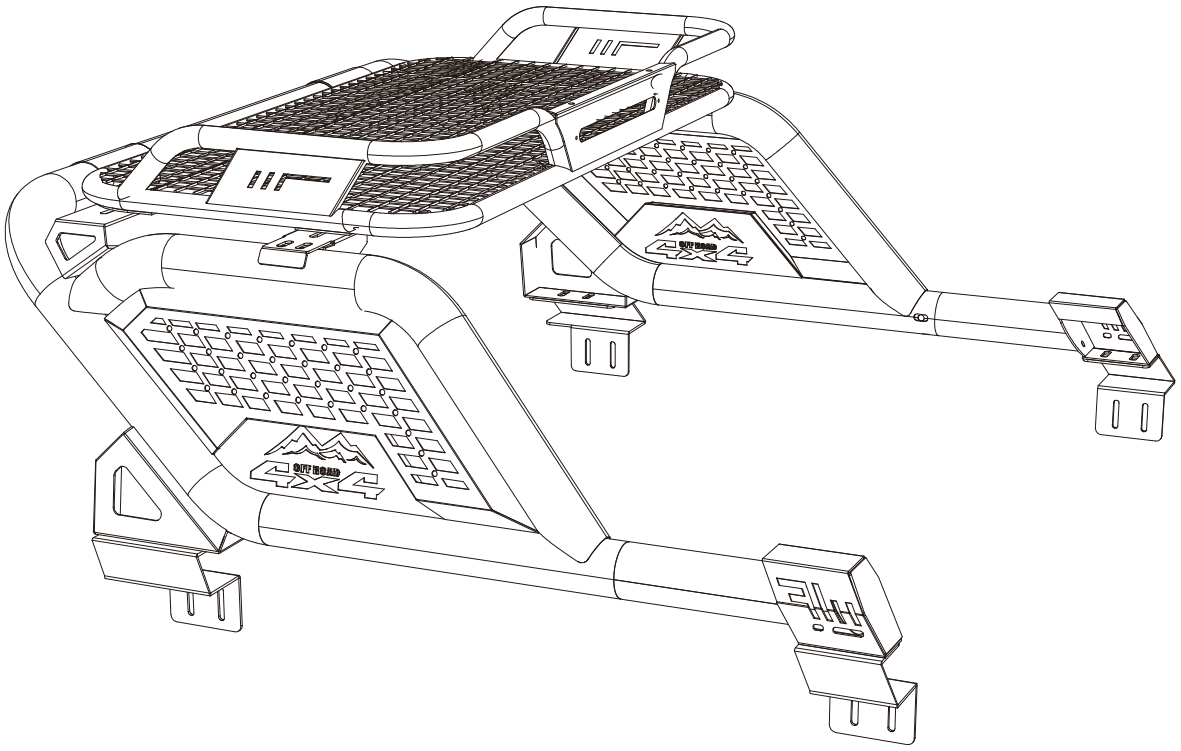
# ROLL BAR INSTALLATION INSTRUCTIONS




Professional Auto Exterior Parts

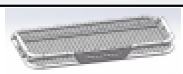
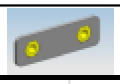
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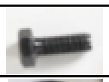
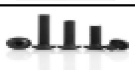
## 1. SAFETY PRECAUTIONS

Please read all instructions carefully before installation. Professional installation is strongly recommended to avoid installation failure or safety hazards.

Check all accessories according to the parts list before assembly. Do not over-tighten the bolts during installation.

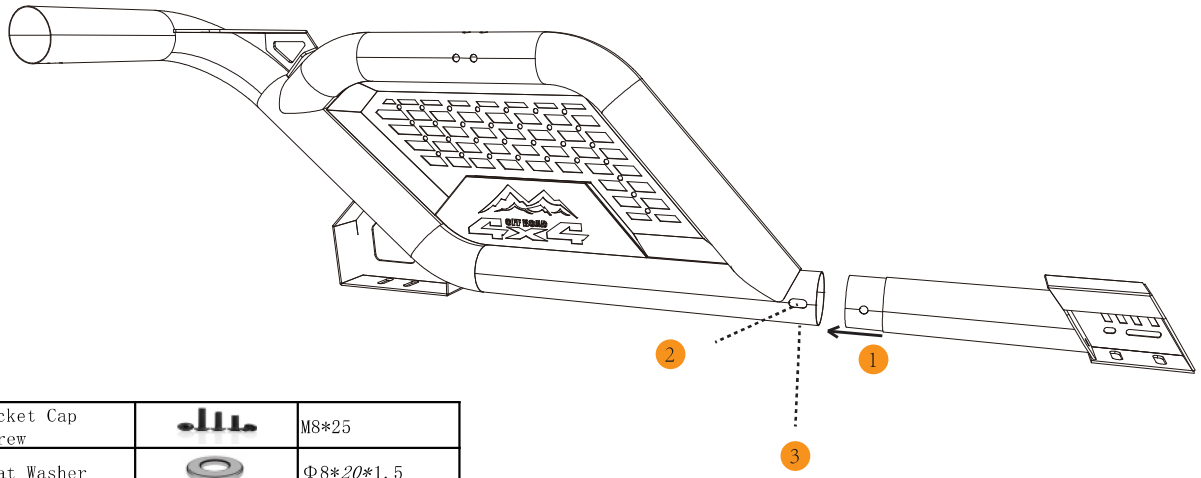
## 2. PARTS LIST

| Description | Part Image | Q'TY | Remarks |
|---|---|---|---|
| Front Upper Bracket |  | 1 PC each side (Left & Right) | |
| Rear Upper Bracket |  | 1 PC each side (Left & Right) | |
| Luggage Rack Support Plate 2 |  | 2 PCS | |
| Cross Tube |  | 1 PC | |
| Luggage Rack |  | 1 PC | Small luggage rack with lamp holes |
| Side Panel |  | 1 PC each side (Left & Right) | |
| Rear Removable Tube |  | 1 PC each side (Left & Right) | |
| Lower Bend Plate |  | 4 PCS | |
| Slotted Nut Plate |  | 4 PCS | |

| Description | Part Image | Q'TY | Specifications | Remarks |
|---|---|---|---|---|
| Hex Head Bolt |  | 8 | M10*25 | △ Base |
| Flat Washer |  | 16 | 10*25*2 | △ Base |
| Spring Lock Washer |  | 8 | D10 | △ Base |
| Hex Nut |  | 8 | M10 | △ Base |
| Hex Head Bolt |  | 8 | M8*35 | △ For Vehicle Mounting |
| Flat Washer |  | 8 | Φ8*20*2.0 | △ For Vehicle Mounting |
| Spring Lock Washer |  | 8 | Φ8 | △ For Vehicle Mounting |
| Socket Cap Screw |  | 20 | M8*25 | △ Cross tube + Luggage rack + Removable tube |
| Flat Washer |  | 28 | Φ8*20*1.5 | △ Cross tube + Luggage rack + Removable tube |
| Spring Lock Washer |  | 20 | Φ8 | △ Cross tube + Luggage rack + Removable tube |
| Flange Nut |  | 8 | M8 | △ Cross tube + Luggage rack + Removable tube |
| Hex Wrench |  | 1 | S=5 | △ |

## 3. INSTALLATION STEPS

### Step 1



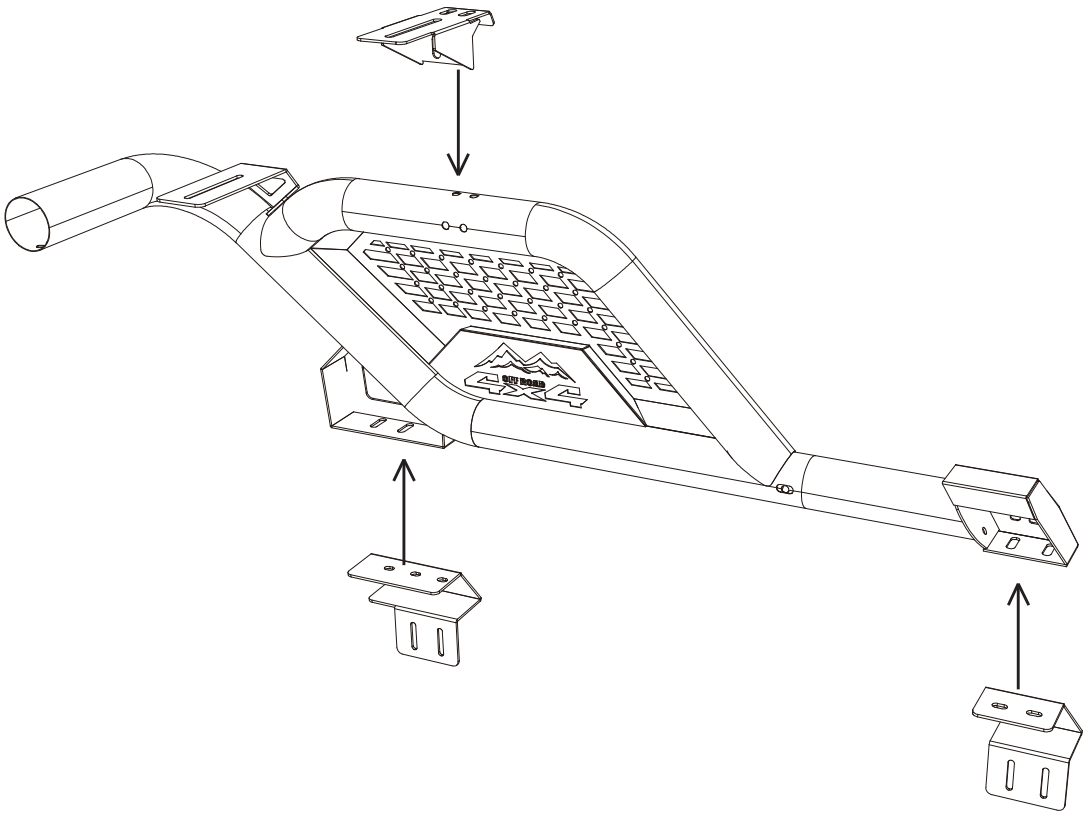

| | | |
|---|---|---|
| Socket Cap Screw |  | M8*25 |
| Flat Washer |  | Φ8*20*1.5 |
| Spring Lock Washer |  | Φ8 |

Follow the diagrams, perform assembly in three steps:

1 : Identify the two parts and splice them according to illustration.

2 3 : Fasten using screws. One screw hole is located on the inner side, another on the bottom.

### Step 2



## 3. INSTALLATION STEPS

***Step 2.1***

| | | |
|---|---|---|
| Socket Cap Screw |  | M8*25 |
| Flat Washer |  | Φ8*20*1.5 |
| Spring Lock Washer |  | Φ8 |

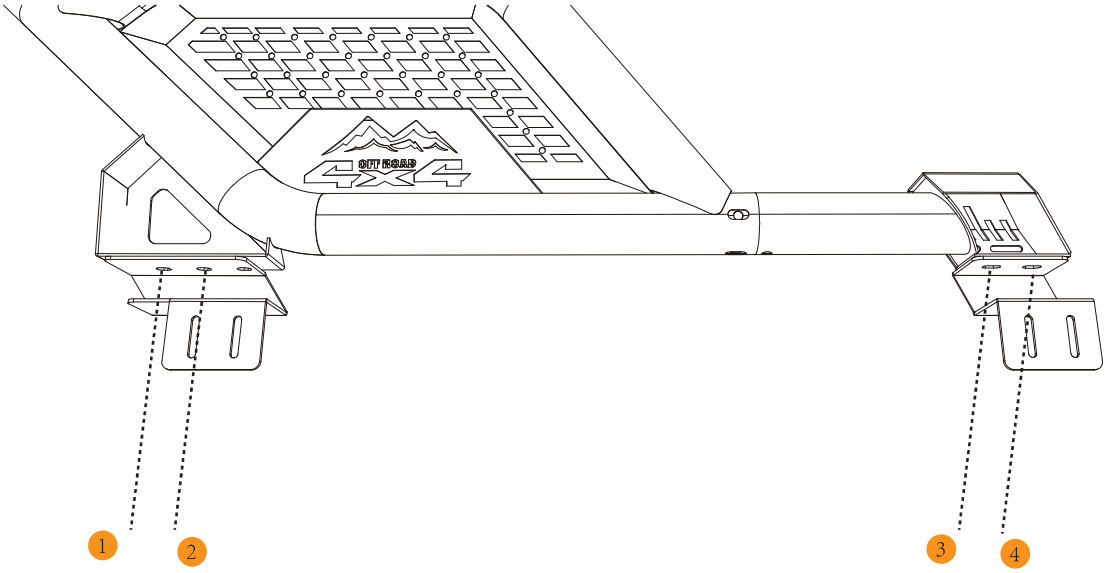



Fasten the 4 hole positions with screws as shown in the diagram.

**Step 2.2**

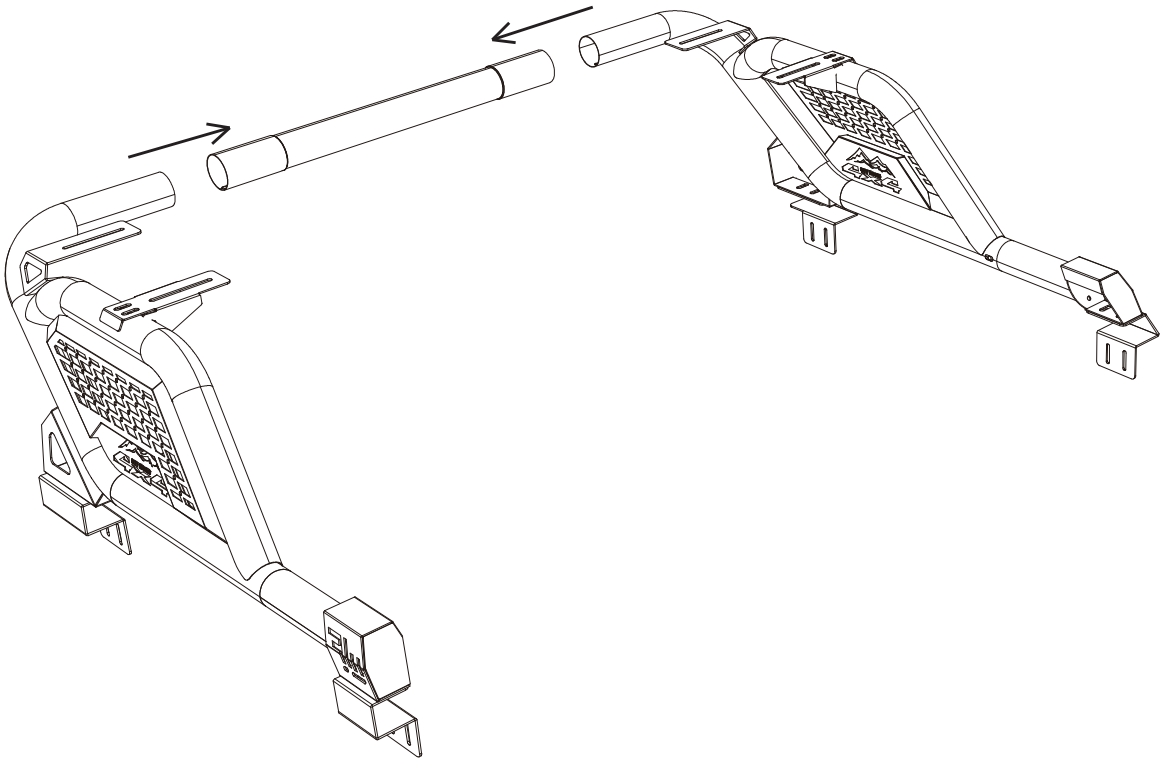
| | | |
|---|---|---|
| Hex Head Bolt |  | M10*25 |
| Flat Washer |  | 10*25*2 |
| Spring Lock Washer |  | D10 |
| Hex Nut |  | M10 |

Fasten the 4 hole positions with screws as shown in the diagram.




Repeat Step 1 and Step 2 (2.1, 2.2) to complete assembly on the symmetrical opposite side.

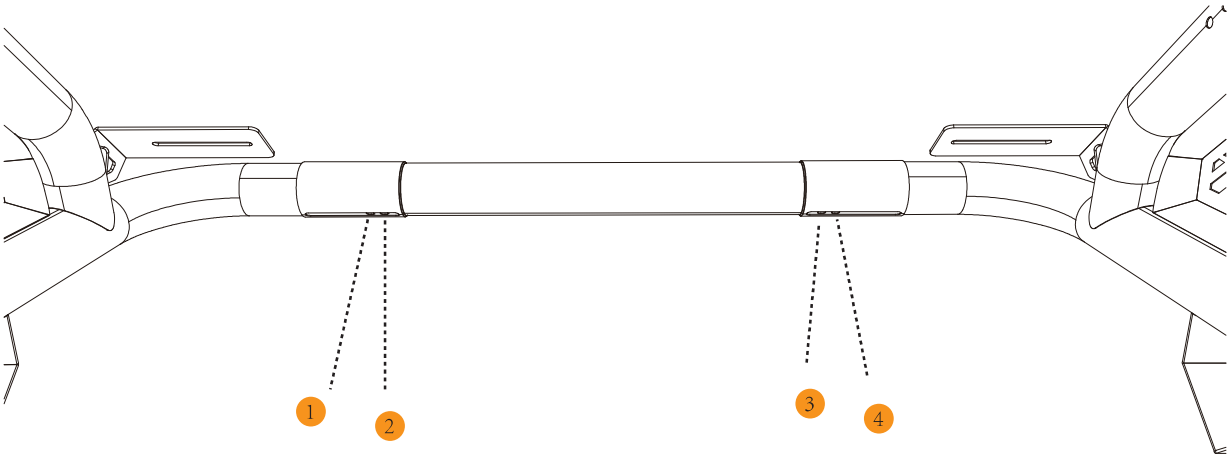
**Step 3**



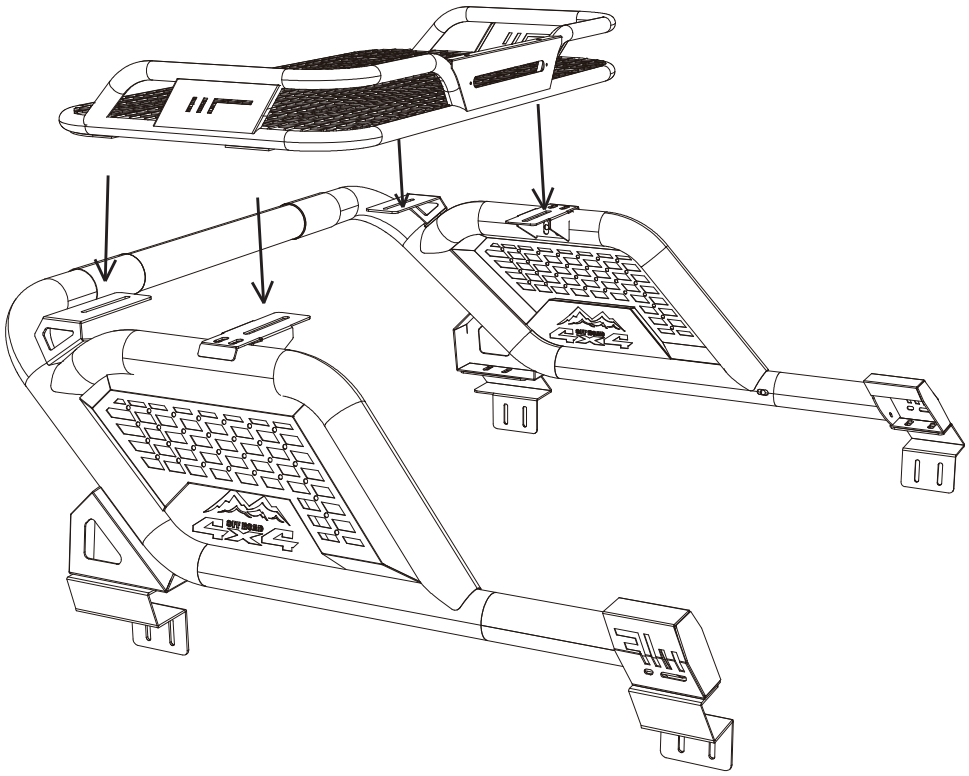
**Step 3.1**

| | | |
|---|---|---|
| Socket Cap Screw |  | M8*25 |
| Flat Washer |  | Φ8*20*1.5 |
| Spring Lock Washer |  | Φ8 |

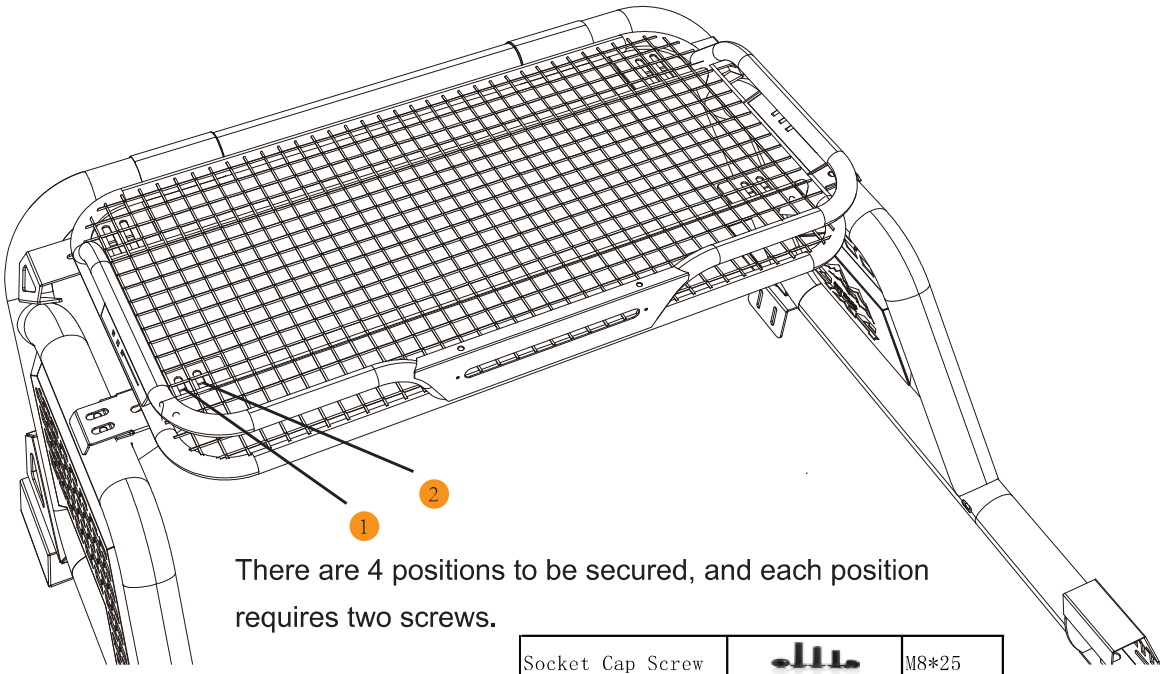
Fasten the 4 hole positions with screws as shown in the diagram.



***Step 4***



**Step 4.1**




There are 4 positions to be secured, and each position requires two screws.

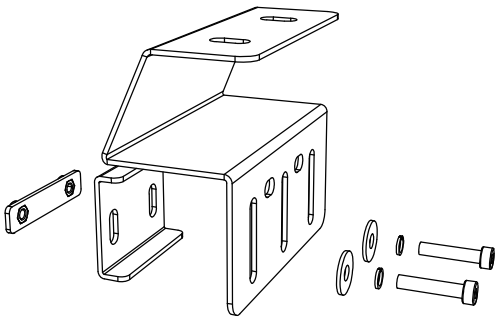
| | | |
|---|---|---|
| Socket Cap Screw |  | M8*25 |
| Flat Washer |  | Φ 8*20*1.5 |
| Spring Lock Washer |  | Φ8 |
| Flange Nut |  | M8 |

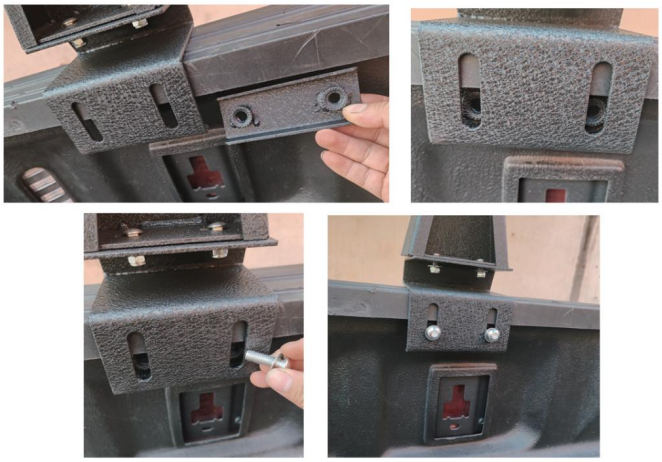
## 4: Vehicle Mounting & Securing

Before lifting the product onto the vehicle, adjust its width to match the width of your truck bed.

Lift onto vehicle with 2+ people (prevent paint scratching). Maintain a fist-width clearance from rear window.

### Vehicle-mounted Installation Example





This instruction manual is for reference only. Specifications may be modified due to product improvement. Such changes generally will not affect installation. If you have any questions regarding the product, please contact our store customer service or brand customer service.

